

Received July 12, 1880.

Supervisor's Dist. No. 2
Enumeration Dist. No. 171

Special Schedules of Manufactures—Nos. 3 and 4.

BOOTS AND SHOES.—LEATHER (TANNED AND CURRIED).

Products of Industry in Caledonia, in the County of Washington, State of Wisconsin
during the twelve months beginning June 1, 1879, and ending May 31, 1880, as enumerated by me.

W. J. Hunter

BOOTS AND SHOES.

1	2	3	AVERAGE NUMBER OF HANDS EMPLOYED.			WAGES AND HOURS OF LABOR.					MONTHS IN OPERATION.				MACHINES.			MATERIALS.		
			4	5	6	Number of hours in the ordinary day of labor.		9	10	11	12	13	14	15	16	17	18	19	20	
						7	8													Average day's wages for a skilled mechanic.
1	<i>Putnam & Smith</i>	<i>4000</i>	<i>3</i>	<i>3</i>		<i>10</i>	<i>10</i>	<i>7.50</i>	<i>75</i>	<i>1200</i>	<i>12</i>					<i>1</i>	<i>0</i>	<i>0</i>	<i>16</i>	<i>18</i>
2																				
3																				
4																				
5	<i>Transferred to Sch 3, Page 1 Line 11 to Dist #171</i>																			
6																				

BOOTS AND SHOES—Continued.

MATERIALS—Continued.			PRODUCTS.						POWER USED IN MANUFACTURE.											
21	22	23	24	25	26	27	28	29	IF WATER-POWER IS USED.					IF STEAM-POWER IS USED.						
									On what river or stream? (See note below.)	Height of fall, in feet.	Number.	Kind.	Breadth, in feet.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines.	Horse-power.		
<i>250</i>	<i>150</i>	<i>400</i>	<i>500</i>	<i>31200</i>	<i>131</i>	<i>4400</i>	<i>4300</i>	<i>43800</i>												

LEATHER (TANNED AND CURRIED).

1	2	3	AVERAGE NUMBER OF HANDS EMPLOYED.			WAGES AND HOURS OF LABOR.					MONTHS IN OPERATION.				TANNING.						
			4	5	6	Number of hours in the ordinary day of labor.		9	10	11	12	13	14	15	16	17	18	19	20	21	22
						7	8														
1	<i>Putnam & Smith</i>	<i>1000</i>	<i>2</i>	<i>1</i>		<i>10</i>	<i>10</i>	<i>2.00</i>	<i>1.00</i>	<i>50</i>	<i>12</i>					<i>12</i>	<i>Washington Co.</i>	<i>80</i>	<i>20</i>	<i>250</i>	
2																					
3																					
4																					
5																					
6																					

LEATHER (TANNED AND CURRIED)—Continued.

TANNING—Continued.			CURRYING.						POWER USED IN MANUFACTURE.										
23	24	25	MATERIALS.			PRODUCTS.			IF WATER-POWER IS USED.					IF STEAM-POWER IS USED.					
			Number of sides of leather.	Number of skins.	Number of gallons of oil.	Total value of all materials.	Number of sides of leather.	Number of skins.	Total value of products.	On what river or stream? (See note below.)	Height of fall, in feet.	Number.	Kind.	Breadth, in feet.	Revolutions per minute.	Horse-power.	Number of boilers.	Number of engines.	Horse-power.
<i>160</i>	<i>40</i>	<i>20</i>	<i>50</i>	<i>20</i>	<i>10</i>	<i>270</i>	<i>50</i>	<i>30</i>	<i>300</i>										
			<i>50</i>	<i>30</i>	<i>10</i>	<i>270</i>	<i>50</i>	<i>30</i>	<i>300</i>										

NOTES.—All the 12 months of the year should be accounted for thus: 12 months on full time; or 8 months on full time and 4 months on half time; or 10 months on full time and two months idle. The inquiries in respect to the values of material and of product are of prime importance. Great care and judgment should be exercised in making the returns relative thereto. The cost of Superintendence, Rent, Freight of goods to market, and other general expenses of a manufacturing establishment are not to be included in Materials. Mill Supplies and Fuel should be included. The value of Product, in the case of mills and factories producing for a distant market, means the wholesale price of the goods. In the case of small shops producing goods or doing work for the neighborhood only, the value of the product means the price charged at the shop. POWER USED IN MANUFACTURE.—If the stream is a very small one, mention also the larger stream or river into which it flows. Only servicable boilers and engines are to be reported. HORSE-POWER.—This is an inquiry of great importance. The best information available should be used in filling these columns.

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