
**Rules of
Department of Agriculture
Division 90—Weights and Measures
Chapter 11—Anhydrous Ammonia**

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**Title 2—DEPARTMENT OF
AGRICULTURE****Division 90—Weights and Measures
Chapter 11—Anhydrous Ammonia****2 CSR 90-11.010 ANSI K61.1-1981,
Safety Requirements for the Storage and
Handling of Anhydrous Ammonia**

PURPOSE: This rule sets forth minimum safety requirements for the storage, transportation and handling of anhydrous ammonia.

Editor's Note: The secretary of state has determined that the publication of this rule in its entirety would be unduly cumbersome or expensive. The entire text of the rule has been filed with the secretary of state. The entire text of the rule may be found at the headquarters of the agency and is available to any interested person at a cost not more than the actual cost of reproduction.

Summary: The American National Standards Institute (ANSI), Safety Requirements for the Storage and Handling of Anhydrous Ammonia, publication No. K61.1-1981, is a guideline established for authorities charged with regulating the storage, transportation and handling of anhydrous ammonia. These requirements apply to the design, construction, repair, alteration, location, installation or operation of anhydrous ammonia systems including refrigerated ammonia storage systems. However, these requirements do not apply to ammonia manufacturing plants, refrigeration plants where ammonia is used solely as a refrigerant or ammonia transportation pipelines.

(1) The rule for the Division of Weights and Measures for safety requirements for anhydrous ammonia shall be those guidelines presented in the ANSI K61.1-1981, entitled *Safety Requirements for the Storage and Handling of Anhydrous Ammonia*.

(2) Should any portion of ANSI K61.1-1981 be deemed unacceptable, rules will be promulgated within this chapter denoting and excepting those portions and adopting alternative provisions as deemed necessary by the director of the Department of Agriculture.

*Auth: section 266.355, RSMo (1986).
Original rule filed Jan. 15, 1985, effective
April 11, 1985.*